

# Score Ink

Score is a premium, water-based, flexographic ink formulated for the bag industry

## Features

- Excellent opacity
- High coefficient of friction
- Excellent rub resistance
- Available in GCMI, Pantone and special match colors
- Available in low copper formulations

## Substrate

- Formulated for Kraft and bleached Kraft substrates

## Packaging Options

- 5 gallon pails
- 55 gallon drums
- Tote

## Technical Statistics

### Ship Viscosity:

23-27 seconds #2 Zahn Cup

### Run Viscosity:

18-25 seconds #2 Zahn Cup

**pH:** 8.9-9.2

**VOC:** <1.00%

### Ink Metering System:

Doctor Blades or Roll-to-Roll

## Manufacturing, Blending and Distribution



## Specialty Products

### International Paper Company Overview

- Global producer of renewable fiber-based paper & packaging
- In business since 1898
- 52,000 employees worldwide
- Manufacturing operations in:
  - North America
  - Europe
  - Latin America
  - Russia
  - Asia
  - North Africa

*So many things of value are presented in, or surrounded by the substance of International Paper. Whether you want to grow retail sales or get your products safely through the global supply chain, our industrial packaging solutions bring innovation to and protection around your products. International Paper brings you value beyond a box, display or package – real value that's material to your success*