

## Specialty Products

### International Paper Company Overview

- Global producer of renewable fiber-based paper & packaging
- In business since 1898
- 52,000 employees worldwide
- Manufacturing operations in:
  - North America
  - Europe
  - Latin America
  - Russia
  - Asia
  - North Africa

So many things of value are presented in, or surrounded by the substance of International Paper. Whether you want to grow retail sales or get your products safely through the global supply chain, our industrial packaging solutions bring innovation to and protection around your products. International Paper brings you value beyond a box, display or package – real value that’s material to your success

**IP KNOWS INKS & PLATES**

# Epic Env Ink

Epic Env is a pH stable, low maintenance, water-based flexographic ink formulated specifically for envelope substrates.

## Features

- Formulated to minimize curl
- Excellent press stability
- Runs clean on long runs
- Available in PMS and custom color matches
- Low copper formulas available

## Packaging Options

- 5 gallon pails
- 55 gallon drums
- Tote

## Technical Statistics

**Ship Viscosity:**  
23-27 seconds #2 Zahn Cup

**Run Viscosity:**  
18-25 seconds #2 Zahn Cup

**pH:** 8.8-9.5

**VOC:** <0.25%

**Anilox:**  
360 line screen

**Ink Metering System:**  
Doctor Blades or Roll-to-Roll

## Manufacturing, Blending and Distribution

