



***Digital  
Portfolio***

**Digital Portfolio**

**Set Your Ideas Free.**

Accent® Opaque  
Hammermill®  
Springhill®  
Williamsburg

## Digital Portfolio Quick Reference Guide

### Accent® Opaque Digital

ITEM	BASIS WT.	GSM	CALIPER	SMOOTHNESS	BRIGHTNESS	OPACITY	STOCK	CERT.
<b>White Smooth</b>	20/50	74	3.9	120	97	92	C	FSC
	24/60	89	4.6	120	97	94	C	FSC
	28/70	104	5.3	120	97	95	C	FSC
	32/80	118	6.1	120	97	96	C	FSC
	40/100	148	7.6	130	97	97	C	FSC
<b>Warm White Smooth</b>	24/60	89	4.6	120	—	93.5	C	FSC
	28/70	104	5.3	120	—	94.5	C	FSC
	32/80	118	6.1	120	—	96	C	FSC
<b>White Super Smooth</b>	20/50	74	3.5	60	97	92	S	FSC
	24/60	89	4.0	60	97	93	C	FSC
	28/70	104	4.8	60	97	94	C S	FSC
	32/80	118	5.6	60	97	96	C S	FSC
	40/100	148	6.8	60	97	97	C S	FSC
<b>White Cover Smooth</b>	65	176	8.8	130	97	98	C	FSC
	80	216	10.9	130	97	99	C	FSC
	100	271	14.0	140	97	99	C	FSC
	120	325	16.0	130	97	99	C S	FSC
<b>White Cover Super Smooth</b>	65	176	8.0	80 *[60]	97	98	C	FSC
	80	216	10.0	80 *[60]	97	99	C S	FSC
	100	271	12.0	60	97	99	C S	FSC
<b>Warm White Cover Super Smooth</b>	65	176	8.0	80	—	98	C	FSC
	80	216	10.0	80	—	99	C	FSC
	100	271	12.0	80	—	99	C	FSC
<b>White Vellum</b>	24/60	89	5.1	210	97	94	C	FSC
	28/70	104	5.9	210	97	95	C	FSC

\*[60] indicates 60 smoothness on HP® Indigo® 3 star rated items

### Accent® Opaque Digital RE-30

ITEM	BASIS WT.	GSM	CALIPER	SMOOTHNESS	BRIGHTNESS	OPACITY	STOCK	CERT.
<b>Text Smooth</b>	24/60	89	4.6	120	95	93.5	C	FSC

### Williamsburg Opaque Offset *PLUS*

FINISH	BASIS WT.	GSM	CALIPER	SMOOTHNESS	BRIGHTNESS	OPACITY	STOCK	CERT.
<b>Smooth</b>	20/50	74	3.9	150	94	91	C	SFI
	24/60	89	4.5	150	94	93	C	SFI
	28/70	104	5.3	150	94	95	C	SFI

### Williamsburg Return Postcard *PLUS*

GURLEY	BASIS WT.	GSM	CALIPER	SMOOTHNESS	BRIGHTNESS	OPACITY	STOCK	CERT.
<b>Low</b>	75	111	7.4	330	92	95	C	SFI

### Springhill® Digital Opaque Colors

FINISH	BASIS WT.	GSM	CALIPER	SMOOTHNESS	BRIGHTNESS	OPACITY	STOCK	CERT.
Smooth	24/60	89	4.8	150	—	93	C	SFI
	28/70	104	5.6	150	—	95	C	SFI

### Springhill® Digital Opaque Cover

FINISH	BASIS WT.	GSM	CALIPER	SMOOTHNESS	BRIGHTNESS	OPACITY	STOCK	CERT.
Vellum Colors	65	176	9.9	250	—	98	C	SFI

### Springhill® Digital Index

PAPER	BASIS WT.	GSM	CALIPER	SMOOTHNESS	BRIGHTNESS	OPACITY	STOCK	CERT.
Index White	90	163	7.6	130	92	97	C	SFI
	110	199	9.5	130	92	98	C	SFI
Index Colors	90	163	7.6	130	—	97+	C	SFI
	110	199	9.5	160	—	98+	C	SFI

### Springhill® Digital Vellum Bristol Cover

PAPER	BASIS WT.	GSM	CALIPER	SMOOTHNESS	BRIGHTNESS	OPACITY	STOCK	CERT.
Vellum White	67	147	8.8	300	92	97	C	SFI
	80	175	10.3	300	92	98	C	SFI
Vellum Colors	67	147	8.8	300	—	97+	C	SFI

### Hammermill® Premium Color Copy Text and Cover

TEXT	FINISH	BASIS WT.	GSM	CALIPER	SMOOTHNESS	BRIGHTNESS	OPACITY	PC FIBER	CERT.
	Smooth	28/70	105	4.7	40	100	94	0%	FSC
	Smooth	32/80	120	5.4	40	100	96	0%	FSC

COVER	FINISH	BASIS WT.	GSM	CALIPER	SMOOTHNESS	BRIGHTNESS	OPACITY	PC FIBER	CERT.
	Smooth	60	162	6.5	30	100	97	0%	FSC
	Smooth	80	216	8.9	30	100	98	0%	FSC
	Smooth	100	271	10.5	50	100	99	0%	FSC

### Hammermill® Premium Laser Print

FINISH	BASIS WT.	GSM	CALIPER	SMOOTHNESS	BRIGHTNESS	OPACITY	PC FIBER	CERT.
Smooth	24/60	90	4.1	50	98	92	0%	FSC
	28/70	105	4.7	50	98	94	0%	FSC
	32/80	120	5.2	50	98	96	0%	FSC

FSC® indicates Forest Stewardship Council™ certified  
 SFI® indicates Sustainable Forestry Initiative® certified  
 C indicates Cartons  
 S indicates Skids

## Accent® Opaque Digital Text and Cover

- Features**
- 9 basis weights: (50, 60, 70, 80, 100 lb. Text; 65, 80, 100, 120 lb. Cover)
  - Available in short and long grain
  - 2 finishes (Smooth and Super Smooth)
  - Standard and non-standard cut-sizes
  - 2 whites (97 brightness, enhanced whiteness White and Warm White)
  - Guaranteed to run on small and large offset presses, digital imaging equipment, including copiers, laser and inkjet printers, as well as plain-paper fax machines
  - HP® Indigo® certified
  - Accent Opaque Digital Text and Cover have HP® Indigo® certified 3 star ratings
  - Acid-free for added archival quality that extends the life of the document

- Benefits**
- Smooth surface for proper ink holdout
  - Excellent opacity for minimal show-through
  - High brightness and preferred Blue-White shade provide excellent contrast
  - Designed specifically for “Electronic Imaging Guarantee”

- End Uses**
- Manuals, booklets, short run color, direct mail, financial data, posters, sell sheets, brochures



The mark of  
responsible forestry



Certified for  
HP Indigo

Acid  
Free

## WHITE

BASIS WT.	GSM	CALIPER	SMOOTHNESS	BRIGHTNESS	OPACITY	CERT.	PC FIBER
20/50	74	3.9	120	97	92	FSC	0%
24/60	89	4.6	120	97	94	FSC	0%
28/70	104	5.3	120	97	95	FSC	0%
32/80	118	6.1	120	97	96	FSC	0%
40/100	148	7.6	130	97	97	FSC	0%

Based on 25" x 38" sheet size

BASIS WT.	SIZE	WEIGHT/ M SHEETS	SHEETS/ CARTON	CARTONS/ PALLET	WEIGHT/ PALLET	GRADE CODE	STOCK CODE
<b>20/50</b>	8.5 × 11	9.84	5,000	40	1,968	7243	109330
	11 × 17	19.68	2,500	40	1,968	7243	109371
	12 × 18**	22.72	2,500	32	1,818	7243	188082
<b>24/60</b>	8.5 × 11	11.80	5,000	32	1,890	7243	109355
	8.5 × 11 <small>3-Hole Punched</small>	11.80	5,000	32	1,890	7243	131128
	8.5 × 14	15.02	5,000	24	1,802	7243	188033
	11 × 17	23.62	2,500	32	1,890	7243	109397
	12 × 18**	27.28	2,000	32	1,746	7243	188083
	13 × 19**	31.20	1,800	35	1,966	7243	188160
	14 × 20	35.36	1,600	36	2,037	7243	188087
<b>28/70</b>	8.5 × 11	13.76	4,000	32	1,761	7243	109363
	8.5 × 11 <small>3-Hole Punched</small>	13.76	4,000	32	1,761	7243	188010
	11 × 17	27.54	2,000	32	1,763	7243	109405
	12 × 18**	31.82	2,000	32	2,036	7243	188084
	13 × 19**	36.40	1,600	35	2,038	7243	188170
	14 × 20	41.26	1,600	36	2,377	7243	188088
<b>32/80</b>	8.5 × 11	15.74	3,200	32	1,612	7240	188100
	11 × 17	31.48	1,600	32	1,612	7240	188080
	12 × 18**	36.36	1,600	32	1,862	7240	188085
	13 × 19**	41.60	1,400	35	2,038	7240	188180
	14 × 20	47.14	1,250	30	1,768	7240	188089
<b>40/100</b>	8.5 × 11	19.68	2,500	32	1,574	7240	188101
	11 × 17	39.36	1,250	32	1,574	7240	188081
	12 × 18**	45.46	1,250	32	1,818	7240	188086

\*\*Indicates this sku is HP® Indigo® 2 star rated

## Accent® Opaque Digital Text Warm White Smooth Cartons

### WARM WHITE

BASIS WT.	GSM	CALIPER	SMOOTHNESS	BRIGHTNESS	OPACITY	CERT.	PC FIBER
24/60	89	4.6	120	–	93.5	FSC	0%
28/70	104	5.3	120	–	94.5	FSC	0%
32/80	118	6.1	120	–	96	FSC	0%

Based on 25" x 38" sheet size

BASIS WT.	SIZE	WEIGHT/ M SHEETS	SHEETS/ CARTON	CARTONS/ PALLET	WEIGHT/ PALLET	GRADE CODE	STOCK CODE
<b>24/60</b>	8.5 × 11	11.80	5,000	32	1,890	7240	188123
	8.5 × 14	15.02	5,000	24	1,802	7240	188126
	11 × 17	23.62	2,500	32	1,890	7240	188124
	12 × 18	27.28	2,000	32	1,746	7240	188175
<b>28/70</b>	8.5 × 11	13.76	4,000	32	1,761	7240	188176
	8.5 × 14	17.52	4,000	30	2,102	7240	188127
	11 × 17	27.54	2,000	32	1,763	7240	188125
	12 × 18	31.82	2,000	32	2,036	7240	188177
<b>32/80</b>	12 × 18	36.36	1,600	32	1,862	7240	188178

## Accent® Opaque Digital Text Super Smooth

### WHITE

BASIS WT.	GSM	CALIPER	SMOOTHNESS	BRIGHTNESS	OPACITY	CERT.	PC FIBER
20/50	74	3.4	60	97	92	FSC	0%
24/60	89	4.0	60	97	93	FSC	0%
28/70	104	4.8	60	97	94	FSC	0%
32/80	118	5.6	60	97	96	FSC	0%
40/100	148	6.8	60	97	97	FSC	0%

Based on 25" x 38" sheet size

## Accent® Opaque Digital Text Super Smooth Cartons

BASIS WT.	SIZE	WEIGHT/ M SHEETS	SHEETS/ CARTON	CARTONS/ PALLET	WEIGHT/ PALLET	GRADE CODE	STOCK CODE
<b>24/60</b>	12 × 18***	27.28	2,000	32	1,746	7238	189023
	13 × 19***	31.20	2,000	35	1,997	7238	189033
<b>28/70</b>	12 × 18***	31.82	1,800	32	1,833	7238	189024
	13 × 19***	36.40	1,800	35	2,097	7238	189034
<b>32/80</b>	12 × 18***	36.36	1,500	32	1,745	7238	189025
	13 × 19***	41.60	1,500	35	1,997	7238	189035
<b>40/100</b>	12 × 18***	45.46	1,250	32	1,818	7238	189026
	13 × 19***	52.00	1,250	35	2,080	7238	189036

\*\*\*Indicates this sku is HP® Indigo® 3 star rated

## Accent® Opaque Digital Text Super Smooth

## Skids

BASIS WT.	SIZE	WEIGHT/ M SHEETS	SHEETS/ SKID	WEIGHT/ SKID	GRADE CODE	STOCK CODE
<b>20/50</b>	29.5 × 20.8125***	65.00	9,500	618	7238	191145
<b>24/60</b>	29.5 × 20.8125***	78.00	8,500	663	7238	191146
<b>28/70</b>	29.5 × 20.8125***	90.00	6,800	612	7238	191147
<b>32/80</b>	29.5 × 20.8125***	103.00	5,800	597	7238	191148
<b>40/100</b>	29.5 × 20.8125***	129.00	4,800	619	7238	191149

Max skid height of 39"

\*\*\*Indicates this sku is HP® Indigo® 3 star rated

## Accent® Opaque Text White Vellum

## Cartons

### WHITE

BASIS WT.	GSM	CALIPER	SMOOTHNESS	BRIGHTNESS	OPACITY	CERT.	PC FIBER
24/60	89	5.1	210	97	94	FSC	0%
28/70	104	5.9	210	97	95	FSC	0%

Based on 25" x 38" sheet size

BASIS WT.	SIZE	WEIGHT/ M SHEETS	SHEETS/ CARTON	CARTONS/ PALLET	WEIGHT/ PALLET	GRADE CODE	STOCK CODE
<b>60</b>	8.5 × 11	11.80	5,000	32	1,890	7244	109447*
	11 × 17	23.62	2,500	32	1,890	7244	109488*
<b>70</b>	8.5 × 11	13.76	4,000	32	1,764	7244	109512*

## Accent® Opaque Digital Cover Smooth

### WHITE

BASIS WT.	GSM	CALIPER	SMOOTHNESS	BRIGHTNESS	OPACITY	CERT.	PC FIBER
65	176	8.8	130	97	98	FSC	0%
80	216	10.9	130	97	99	FSC	0%
100	271	14.0	140	97	99	FSC	0%
120	325	16.0	130	97	99	FSC	0%

Based on 20" x 26" sheet size

## Accent® Opaque Digital Cover Smooth

### Cartons

BASIS WT.	SIZE	WEIGHT/ M SHEETS	SHEETS/ CARTON	CARTONS/ PALLET	WEIGHT/ PALLET	GRADE CODE	STOCK CODE
<b>65</b>	8.5 × 11	23.36	2,500	32	1,870	7241	188560
	17 × 11	46.74	1,250	32	1,870	7241	188570
	18 × 12**	54.00	1,250	32	2,160	7241	188094
<b>80</b>	8.5 × 11	28.76	2,000	32	1,841	7241	131482
	17 × 11	57.52	1,000	32	1,841	7241	188092
	18 × 12**	66.46	1,000	32	2,127	7241	188095
	19 × 13**	76.00	800	35	1,946	7241	188070
	20 × 14	86.14	800	30	2,067	7241	188099
<b>100</b>	8.5 × 11	35.96	1,600	32	1,841	7241	188091
	17 × 11	71.92	800	32	1,841	7241	188093
	18 × 12**	83.06	800	32	2,126	7241	188096
	19 × 13**	95.00	600	35	1,824	7241	188072
	20 × 14	107.68	600	30	1,938	7241	188098
<b>120</b>	8.5 × 11	43.14	1,200	32	1,657	7241	188179
	18 × 12***	99.68	500	32	1,595	7239	189030
	19 × 13***	114.00	500	35	1,824	7239	189040

\*\*Indicates this sku is HP® Indigo® 2 star rated

\*\*\*Indicates this sku is HP® Indigo® 3 star rated

## Accent® Opaque Digital Cover Smooth

### Skids

BASIS WT.	SIZE	WEIGHT/ M SHEETS	SHEETS/ SKID	WEIGHT/ SKID	GRADE CODE	STOCK CODE
<b>120</b>	20.8125 × 29.5***	283.00	2,000	566	7239	191160

Max skid height of 39"

\*\*\*Indicates this sku is HP® Indigo® 3 star rated



# Accent® Opaque Digital Cover

Super Smooth

## WHITE

BASIS WT.	GSM	CALIPER	SMOOTHNESS	BRIGHTNESS	OPACITY	CERT.	PC FIBER
65	176	8.0	80 *[60]	97	98	FSC	0%
80	216	10.0	80 *[60]	97	99	FSC	0%
100	271	12.0	60	97	99	FSC	0%

Based on 20" x 26" sheet size

\*[60] indicates 60 smoothness on HP® Indigo® 3 star rated items

# Accent® Opaque Digital Cover Super Smooth

Cartons

BASIS WT.	SIZE	WEIGHT/ M SHEETS	SHEETS/ CARTON	CARTONS/ PALLET	WEIGHT/ PALLET	GRADE CODE	STOCK CODE
<b>65</b>	8.5 x 11	23.36	2,500	40	2,336	7876	121939
	11 x 17	46.74	1,250	40	2,337	7876	121954
	18 x 12***	54.00	1,000	32	1,728	7239	189027
<b>80</b>	8.5 x 11	28.76	2,000	40	2,301	7876	121947
	11 x 17	57.52	1,000	40	2,301	7876	121962
	18 x 12***	66.46	800	32	1,701	7239	189028
	19 x 13***	76.00	800	35	1,946	7239	189038
<b>100</b>	18 x 12***	83.06	700	32	1,861	7239	189029
	19 x 13***	95.00	700	35	2,128	7239	189039

\*\*\*Indicates this sku is HP® Indigo® 3 star rated

# Accent® Opaque Digital Cover Super Smooth

Skids

BASIS WT.	SIZE	WEIGHT/ M SHEETS	SHEETS/ SKID	WEIGHT/ SKID	GRADE CODE	STOCK CODE
<b>80</b>	20.8125 x 29.5***	189.00	3,250	614	7239	191162
<b>100</b>	20.8125 x 29.5***	236.00	2,750	649	7239	191161

Max skid height of 39"

\*\*\*Indicates this sku is HP® Indigo® 3 star rated

# Accent® Opaque Digital Cover Super Smooth

Cartons

## WARM WHITE

BASIS WT.	GSM	CALIPER	SMOOTHNESS	BRIGHTNESS	OPACITY	CERT.	PC FIBER
65	176	8.0	60	—	98	FSC	0%
80	216	10.0	60	—	99	FSC	0%
100	271	12.0	60	—	99	FSC	0%

Based on 20" x 26" sheet size

BASIS WT.	SIZE	WEIGHT/ M SHEETS	SHEETS/ CARTON	CARTONS/ PALLET	WEIGHT/ PALLET	GRADE CODE	STOCK CODE
<b>65</b>	8.5 x 11	23.36	2,500	40	2,336	7876	121972
<b>80</b>	8.5 x 11	28.76	2,000	40	2,301	7876	121978
<b>100</b>	18 x 12	83.06	700	32	1,861	7876	121918
	19 x 13	95.00	700	35	2,128	7876	121919

## Accent® Opaque Digital RE-30 Text

- Features**
- 60 lb basis weights
  - 30% post-consumer fiber
  - Smooth finish
  - Standard cut-sizes
  - 95 brightness, Blue-White shade
  - Acid-free for added archival quality that extends the life of the document
  - Guaranteed to run on small and large offset presses, digital imaging equipment including copiers, laser and inkjet printers, as well as plain-paper fax machines.

- Benefits**
- Smooth surface for proper ink holdout
  - Excellent opacity for minimal show-through
  - High brightness and preferred Blue-White shade provide excellent print contrast
  - Designed specifically for “Electronic Imaging Guarantee”

- End Uses**
- Manuals, booklets, short-run color, direct mail, financial data, posters, sell sheets, brochures



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# Accent® Opaque Digital RE-30 Text

# Cartons

## WHITE

BASIS WT.	GSM	CALIPER	SMOOTHNESS	BRIGHTNESS	OPACITY	CERT.	PC FIBER
24/60	89	4.6	120	95	93.5	FSC	30%

Based on 25" x 38" sheet size

BASIS WT.	SIZE	WEIGHT/ M SHEETS	SHEETS/ CARTON	CARTONS/ PALLET	WEIGHT/ PALLET	GRADE CODE	STOCK CODE
<b>24/60</b>	8.5 × 11	11.80	5,000	32	1,890	7246	188102
	11 × 17	23.62	2,500	32	1,890	7246	188103

## Williamsburg Opaque Offset *PLUS*

- Features**
- Digital
  - 3 basis weights (50, 60, 70 lb.)
  - Smooth finish
  - 94 brightness, New Bluer White shade
  - Williamsburg Offset *PLUS* rolls available on a making basis
  - Acid-free for added archival quality that extends the life of the document
  - Guaranteed to run on small and large offset presses, digital imaging equipment including copiers, laser and inkjet printers as well as plain-paper fax machines

- Benefits**
- Superior runnability, uniform quality and excellent printability
  - Excellent strength, bulk and stiffness

- End Uses**
- Brochures, direct mail, bill stuffers, manuals, books, posters, place mats, financial statements, newsletters

- Colors**
- White



# Williamsburg Opaque Offset *PLUS*

## Cartons

### WHITE

FINISH	BASIS WT.	GSM	CALIPER	SMOOTHNESS	BRIGHTNESS	OPACITY	CERT.	PC FIBER
SMOOTH	20/50	74	3.9	150	94	91	SFI	0%
	24/60	89	4.5	150	94	93	SFI	0%
	28/70	104	5.3	150	94	95	SFI	0%

Based on 25" x 38" sheet size

BASIS WT.	SIZE	WEIGHT/ M SHEETS	SHEETS/ CARTON	CARTON/ PALLET	WEIGHT/ PALLET	GRADE CODE	STOCK CODE
<b>50</b>	8.5 x 11	9.84	5,000	40	1,968	7891	05316
	11 x 17	19.68	2,500	40	1,968	7891	05317
<b>60</b>	8.5 x 11	11.80	5,000	32	1,890	7891	05324
	8.5 x 11	11.80	5,000	32	1,890	7891	05325
	8.5 x 14	15.02	4,000	30	1,802	7891	05326
	11 x 17	23.62	2,500	32	1,890	7891	05327
<b>70</b>	8.5 x 11	13.76	4,000	32	1,761	7891	05335
	8.5 x 14	17.52	4,000	30	2,102	7891	05336
	11 x 17	27.54	2,000	32	1,763	7891	05337

\*\*Indicates this sku is HP® Indigo® 2 star rated

## Williamsburg Return Postcard *PLUS*

- Features**
- 7 pt.
  - Hi-Bulk finish
  - 92 brightness, Blue-White shade
  - Cut-size version of Williamsburg Return Postcard
  - Acid-free for added archival quality that extends the life of the document
  - Guaranteed to run on small and large offset presses, digital imaging equipment, including copiers, laser and inkjet printers, as well as plain-paper fax machines that accept vellum finish papers

- Benefits**
- Superior runnability, uniform quality and excellent printability
  - Excellent strength, bulk and stiffness
  - Meets minimum USPS 7 pt. reply card specifications

- End Uses**
- Reply cards, posters, menus, table tents

- Colors**
- White



# Williamsburg Return Postcard *PLUS*

Cartons

## WHITE

GURLEY	BASIS WT.	GSM	CALIPER	SMOOTHNESS	BRIGHTNESS	OPACITY	CERT.	PC FIBER
LOW	75	111	7.4	330	92	95	SFI	0%

Based on 25" x 38" sheet size

POINTS	SIZE	WEIGHT/ M SHEETS	SHEETS/ CARTON	CARTON/ PALLET	WEIGHT/ PALLET	GRADE CODE	STOCK CODE
7 pt.	8.5 × 11	14.76	2,500	48	1,771	7903	05403
	11 × 17	29.52	1,250	48	1,771	7903	05404

## Springhill® Digital Opaque Colors

- Features**
- 2 basis weights (24/60, 28/70 lb.)
  - 10% post-consumer fiber
  - Smooth, level finish
  - 10 popular colors, matching 10 of our Springhill Vellum Bristol Cover colors and 5 colors of Index, making an economical choice for text and cover combinations
  - Guaranteed to run on small and large offset presses, digital imaging equipment, including copiers, laser and inkjet printers as well as plain-paper fax machines

- Benefits**
- Excellent for color coding
  - Capable of perfecting
  - Flexible/versatile
  - Acid-free for added archival quality that extends the life of the document

- End Uses**
- Text pages of brochures, price lists, newsletters, direct mail, inserts, coupons

- Colors**
- Blue, Canary, Cream, Goldenrod, Gray, Green, Ivory, Orchid, Pink, Tan



SUSTAINABLE  
FORESTRY  
INITIATIVE  
SFI-00006





## COLORS

FINISH	BASIS WT.	GSM	CALIPER	SMOOTHNESS	BRIGHTNESS	OPACITY	CERT.	PC FIBER
SMOOTH	24/60	89	4.6	150	—	93	SFI	10%
	28/70	104	5.2	150	—	95	SFI	10%

Based on 25" x 38" sheet size

BASIS WT.	SIZE	WEIGHT/ M SHEETS	SHEETS/ CARTON	CARTON/ PALLET	WEIGHT/ PALLET	GRADE CODE	STOCK CODE
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## BLUE

24/60	8.5 × 11	11.80	5,000	32	1,890	0632	024034
	8.5 × 14	15.02	5,000	24	1,802	0632	024030
	11 × 17	23.62	2,500	32	1,890	0632	024044
28/70	11 × 17	27.54	2,000	32	1,763	0632	024156

## CANARY

24/60	8.5 × 11	11.80	5,000	32	1,890	0632	024035
	8.5 × 14	15.02	5,000	24	1,802	0632	024031
	11 × 17	23.62	2,500	32	1,890	0632	024045
28/70	8.5 × 11	13.76	4,000	32	1,738	0632	024159
	11 × 17	27.54	2,000	32	1,763	0632	024164

## CREAM

24/60	8.5 × 11	11.80	5,000	32	1,890	0632	024036
	8.5 × 14	15.02	5,000	24	1,802	0632	024032
	11 × 17	23.62	2,500	32	1,890	0632	024046
28/70	8.5 × 11	13.76	4,000	32	1,761	0632	024070
	8.5 × 14	17.52	4,000	30	2,102	0632	024071
	11 × 17	27.54	2,000	32	1,763	0632	024068

## GOLDENROD

24/60	8.5 × 11	11.80	5,000	32	1,890	0632	024037
	11 × 17	23.62	2,500	32	1,890	0632	024047

## GRAY

24/60	8.5 × 11	11.80	5,000	32	1,890	0632	024038
	8.5 × 14	15.02	5,000	24	1,802	0632	024069
	11 × 17	23.62	2,500	32	1,890	0632	024048
28/70	11 × 17	27.54	2,000	32	1,763	0632	024166

## GREEN

24/60	8.5 × 11	11.80	5,000	32	1,890	0632	024041
	8.5 × 14	15.02	5,000	24	1,802	0632	024225
	11 × 17	23.62	2,500	32	1,890	0632	024062
28/70	11 × 17	27.54	2,000	32	1,763	0632	024185

**Springhill® Digital Opaque Colors****Cartons**

BASIS WT.	SIZE	WEIGHT/ M SHEETS	SHEETS/ CARTON	CARTON/ PALLET	WEIGHT/ PALLET	GRADE CODE	STOCK CODE
<b>IVORY</b>							
<b>24/60</b>	8.5 × 11	11.80	5,000	32	1,890	0632	024039
	8.5 × 14	15.02	5,000	24	1,802	0632	024033
	11 × 17	23.62	2,500	32	1,890	0632	024049
<b>28/70</b>	8.5 × 11	13.76	4,000	32	1,761	0632	024157
	8.5 × 14	17.52	4,000	30	2,102	0632	024160
	11 × 17	27.54	2,000	32	1,763	0632	024158
<b>ORCHID</b>							
<b>24/60</b>	8.5 × 11	11.80	5,000	32	1,890	0632	024040
	11 × 17	23.62	2,500	32	1,890	0632	024061
<b>PINK</b>							
<b>24/60</b>	8.5 × 11	11.80	5,000	32	1,890	0632	024042
	11 × 17	23.62	2,500	32	1,890	0632	024063
<b>TAN</b>							
<b>24/60</b>	8.5 × 11	11.80	5,000	32	1,890	0632	024043
	11 × 17	23.62	2,500	32	1,890	0632	024064

## Springhill® Digital Opaque Cover

- Features**
- Sturdy cover basis weight (65 lb.)
  - 10% post-consumer fiber
  - Vellum finish
  - 5 popular colors match Springhill Opaque Colors
  - Guaranteed to run on small and large offset presses, digital imaging equipment, including copiers, laser and inkjet printers as well as plain-paper fax machines that accept higher basis-weight and vellum finish papers

- Benefits**
- Excellent for color coding
  - Good for die-cutting, scoring and folding
  - Acid-free for added archival quality that extends the life of the document

- End Uses**
- Brochure covers, menus, tent cards, reply cards, report covers

- Colors**
- Blue, Canary, Cream, Green, Ivory



# Springhill® Digital Opaque Cover

# Cartons

## COLORS

FINISH	BASIS WT.	GSM	CALIPER	SMOOTHNESS	BRIGHTNESS	OPACITY	CERT.	PC FIBER
VELLUM	65	176	9.9	250	—	98	SFI	10%

Based on 20" x 26" sheet size

BASIS WT.	SIZE	WEIGHT/ M SHEETS	SHEETS/ CARTON	CARTON/ PALLET	WEIGHT/ PALLET	GRADE CODE	STOCK CODE
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## BLUE

65	8.5 × 11	23.36	2,500	32	1,869	0636	014052
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## CANARY

65	8.5 × 11	23.36	2,500	32	1,869	0636	014051
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## CREAM

65	8.5 × 11	23.36	2,500	32	1,869	0636	014054
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## GREEN

65	8.5 × 11	23.36	2,500	32	1,869	0636	014050
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## IVORY

65	8.5 × 11	23.36	2,500	32	1,869	0636	014053
	11 × 17	46.75	1,000	48	2,244	0636	014072

## Springhill® Digital Index

- Features**
- 2 basis weights (90, 110 lb.)
  - 92 brightness, White
  - 4 sizes (8.5 × 11", 8.5 × 14", 9 × 11", 11 × 17")
  - Smooth, hard surface
  - Guaranteed to run on small and large offset presses, digital imaging equipment, including copiers, laser and inkjet printers, as well as plain-paper fax machines that accept higher basis-weight papers
  - 5 colors match Springhill Vellum Bristol Cover: Blue, Canary, Gray, Green Ivory

- Benefits**
- Good ink holdout, snap and resistance
  - Exceptional die-cutting, scoring and folding characteristics
  - Attractive Blue-White shade for good image contrast
  - 90 lb. Index meets USPS regulations for 7 pt. reply cards
  - 110 lb. Index meets USPS regulations for 9 pt. reply cards
  - Acid-free for added archival quality that extends the life of the document
  - Designed specifically for "Electronic Imaging Guarantee"

- End Uses**
- Index systems, file cards, case records, ruled forms, menus, brochure covers, direct mail, counter displays

- Colors**
- White, Blue, Buff, Canary, Cherry, Gray, Green, Ivory, Salmon



## WHITE

PAPER	BASIS WT.	GSM	CALIPER	SMOOTHNESS	BRIGHTNESS	OPACITY	CERT.	PC FIBER
INDEX WHITE	90	163	7.6	130	92	97	SFI	0%
	110	199	9.5	160	92	98	SFI	0%

Based on 25.5" x 30.5" sheet size

BASIS WT.	SIZE	WEIGHT/ M SHEETS	SHEETS/ CARTON	CARTON/ PALLET	WEIGHT/ PALLET	GRADE CODE	STOCK CODE
<b>90</b>	8.5 × 11	21.62	2,000	56	2,424	0972	015101
	8.5 × 14	27.54	2,500	36	2,479	0972	015114
	9 × 11	22.90	2,500	48	2,749	0972	015105
	11 × 17	43.26	1,000	56	2,423	0972	015110
<b>110</b>	8.5 × 11	26.44	2,000	40	2,115	0972	015300
	8.5 × 14	33.66	2,000	30	2,020	0972	015314
	9 × 11	28.00	2,000	48	2,688	0972	015311
	11 × 17	52.88	1,000	40	2,115	0972	015334

## COLORS

PAPER	BASIS WT.	GSM	CALIPER	SMOOTHNESS	BRIGHTNESS	OPACITY	CERT.	PC FIBER
INDEX WHITE	90	163	7.6	130	—	97+	SFI	0%
	110	199	9.5	160	—	98+	SFI	0%

Based on 25.5" x 30.5" sheet size

BASIS WT.	SIZE	WEIGHT/ M SHEETS	SHEETS/ CARTON	CARTON/ PALLET	WEIGHT/ PALLET	GRADE CODE	STOCK CODE
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## BLUE

90	8.5 × 11	21.62	2,500	48	2,597	0973	025100
110	8.5 × 11	26.44	2,000	48	2,538	0973	025300
	11 × 17	52.88	1,000	48	2,538	0973	025320

## BUFF

90	8.5 × 11	21.62	2,500	48	2,597	0973	055100
110	8.5 × 11	26.44	2,000	48	2,538	0973	055300

## CANARY

90	8.5 × 11	21.62	2,500	48	2,597	0973	035100
110	8.5 × 11	26.44	2,000	48	2,538	0973	035300
	11 × 17	52.88	1,000	48	2,538	0973	035320

## CHERRY

90	8.5 × 11	21.62	2,500	48	2,597	0973	075100
110	8.5 × 11	26.44	2,000	48	2,538	0973	075300

## GRAY

110	8.5 × 11	26.44	2,000	48	2,538	0973	065300
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## GREEN

90	8.5 × 11	21.62	2,500	48	2,597	0973	045100
110	8.5 × 11	26.44	2,000	48	2,538	0973	045300
	11 × 17	52.88	1,000	48	2,538	0973	045320

## IVORY

90	8.5 × 11	21.62	2,500	48	2,597	0973	056100
110	8.5 × 11	26.44	2,000	48	2,538	0973	056300
	11 × 17	52.88	1,000	48	2,538	0973	056320

## SALMON

90	8.5 × 11	21.62	2,500	48	2,597	0973	085100
110	8.5 × 11	26.44	2,000	48	2,538	0973	085300

## Springhill® Digital Vellum Bristol Cover

- Features**
- 2 basis weights (67, 80 lb.)
  - 92 brightness, White
  - 3 sizes (8.5 × 11", 8.5 × 14", 11 × 17")
  - Soft, toothy finish
  - Guaranteed to run on small and large offset presses, digital imaging equipment, including copiers, laser and inkjet printers, as well as plain-paper fax machines that accept higher basis-weight and vellum finish papers
  - 5 colors match Springhill Index: Blue, Canary, Gray, Green, Ivory

- Benefits**
- Good ink holdout, fast drying
  - Excellent for die-cutting, scoring and folding
  - 67 lb. Digital Vellum Bristol Cover meets USPS regulations for 7 pt. reply cards
  - 80 lb. Digital Vellum Bristol Cover meets USPS regulations for 9 pt. reply cards
  - 80 lb. weight is equivalent to a 65 lb. Cover, 67 lb. weight is equivalent to 55 lb. Cover or 100 lb. Text
  - Acid-free for added archival quality that extends the life of the document
  - Designed specifically for "Electronic Imaging Guarantee"

- End Uses**
- Brochures, direct mail, greeting and mailing cards, tent cards, menus, announcements

- Colors**
- White, Blue, Canary, Cream, Goldenrod, Gray, Green, Ivory, Orchid, Peach, Pink, Tan





# Springhill® Digital Vellum Bristol Cover White Cartons

## WHITE

PAPER	BASIS WT.	GSM	CALIPER	SMOOTHNESS	BRIGHTNESS	OPACITY	CERT.	PC FIBER
VELLUM WHITE	67	147	8.8	300	92	97	SFI	0%
	80	175	10.3	300	92	98	SFI	0%

Based on 22.5" x 28.5" sheet size

BASIS WT.	SIZE	WEIGHT/ M SHEETS	SHEETS/ CARTON	CARTON/ PALLET	WEIGHT/ PALLET	GRADE CODE	STOCK CODE
<b>67</b>	8.5 × 11	19.52	2,000	48	1,876	0991	016000
	8.5 × 14	24.86	2,000	36	1,791	0991	016002
	11 × 17	39.06	1,000	48	1,876	0991	016004
<b>80</b>	8.5 × 11	23.32	2,000	40	1,866	0991	016200
	11 × 17	46.64	1,000	40	1,866	0991	016204

# Springhill® Digital Vellum Bristol Cover Colors Cartons

## COLORS

PAPER	BASIS WT.	GSM	CALIPER	SMOOTHNESS	BRIGHTNESS	OPACITY	CERT.	PC FIBER
VELLUM	67	147	8.8	300	—	97+	SFI	0%

Based on 22.5" x 28.5" sheet size

BASIS WT.	SIZE	WEIGHT/ M SHEETS	SHEETS/ CARTON	CARTON/ PALLET	WEIGHT/ PALLET	GRADE CODE	STOCK CODE
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## BLUE

67	8.5 × 11	19.52	2,000	48	1,875	0996	026000
	11 × 17	39.06	1,000	48	1,875	0996	026004

## CANARY

67	8.5 × 11	19.52	2,000	48	1,875	0996	036000
	11 × 17	39.06	1,000	48	1,875	0996	036004

## CREAM

67	8.5 × 11	19.52	2,000	48	1,875	0996	097000
	11 × 17	39.06	1,000	48	1,875	0996	097004

## GOLDENROD

67	8.5 × 11	19.52	2,000	48	1,875	0996	086008
	11 × 17	39.06	1,000	48	1,875	0996	086004

## GRAY

67	8.5 × 11	19.52	2,000	48	1,875	0996	066000
	11 × 17	39.06	1,000	48	1,875	0996	066004

## GREEN

67	8.5 × 11	19.52	2,000	48	1,875	0996	046000
	11 × 17	39.06	1,000	48	1,875	0996	046004

## IVORY

67	8.5 × 11	19.52	2,000	48	1,875	0996	056000
	11 × 17	39.06	1,000	48	1,875	0996	056004

## ORCHID

67	8.5 × 11	19.52	2,000	48	1,875	0996	057000
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## PEACH

67	8.5 × 11	19.52	2,000	48	1,875	0996	058000
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## PINK

67	8.5 × 11	19.52	2,000	48	1,875	0996	076000
	11 × 17	39.06	1,000	48	1,875	0996	076004

## TAN

67	8.5 × 11	19.52	2,000	48	1,875	0996	096000
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# Hammermill® Premium Color Copy Text and Cover

- Features**
- 99.99% Jam-Free® guarantee\*
  - 100 brightness
  - Qualified on HP® Indigo® and Kodak® NexPress®
  - Recommended on Xerox® iGen®
  - 5 basis weights (28/70, 32/80 lb. Text; 60, 80, 100 lb. Cover)
  - Precision-sheeted sizes you need (12 × 18," 18 × 12," 19 × 13") straight from the mill to reduce trim and misfeed costs
  - Acid-free for added archival quality that extends the life of the document
  - Made in USA

- Benefits**
- Excellent image contrast and color reproduction
  - Ultra-smooth finish provides a superior surface for perfect toner blending and brilliant color
  - Heavier basis weights enable better color registration and provide a more stable surface for heavier toner applications

- End Uses**
- Perfects for customer-facing color intensive projects: design proposals, full color presentations, brochures, posters, color photos, direct mail, sales materials

- Color**
- White



The mark of  
responsible forestry

Certified for  
HP Indigo

**99.99%**  
**JAM-FREE®**

**Acid  
Free**

\* We guarantee that our paper will not have more than one jam in 10,000 sheets on your high-speed digital equipment or we will replace your paper or refund your purchase price. Our liability not to exceed the purchase price of the paper

# Hammermill® Premium Color Copy Text

## Cartons

### WHITE

FINISH	BASIS WT.	GSM	CALIPER	SMOOTHNESS	BRIGHTNESS	OPACITY	CERT.	PC FIBER
Smooth	28/70	105	4.7	40	100	94	FSC	0%
	32/80	120	5.4	40	100	96	FSC	0%

Based on 17" x 22" sheet size

BASIS WT.	SIZE	WEIGHT/ M SHEETS	SHEETS/ CARTON	CARTON/ PALLET	WEIGHT/ CARTON	RMS/ CTN	GRADE CODE	STOCK CODE
<b>28/70</b>	8.5 × 11	14.00	2,500	64	35	5	7137	102450
	8.5 × 11	14.00	4,000	32	56	8	7137	102467
	8.5 × 11 <sup>3-Hole Punched</sup>	14.00	4,000	32	56	8	7137	102500
	8.5 × 14	17.80	4,000	30	71.2	8	7137	102475
	11 × 17	28.00	2,000	32	56	4	7137	102541
	12 × 18	32.30	2,000	32	64.6	4	7137	106125
	19 × 13	36.96	1,500	35	55.47	3	7137	106126
<b>32/80</b>	8.5 × 11	16.00	4,000	32	64	8	7137	102630
	11 × 17	32.00	2,000	32	64	4	7137	102660
	12 × 18	36.96	1,500	32	55.44	3	7137	106127
	19 × 13	42.27	1,500	35	63.39	3	7137	106128

# Hammermill® Premium Color Copy Cover

## Cartons

### WHITE

FINISH	BASIS WT.	GSM	CALIPER	SMOOTHNESS	BRIGHTNESS	OPACITY	CERT.	PC FIBER
Smooth	60	162	6.5	30	100	97	FSC	0%
	80	216	8.9	30	100	98	FSC	0%
	100	271	10.5	50	100	99	FSC	0%

Based on 20" x 26" sheet size

BASIS WT.	SIZE	WEIGHT/ M SHEETS	SHEETS/ CARTON	CARTON/ PALLET	WEIGHT/ CARTON	RMS/ CTN	GRADE CODE	STOCK CODE
<b>60</b>	8.5 × 11	21.56	2,500	32	53.9	10	7153	122549
	17 × 11	43.14	1,250	32	53.95	5	7153	122556
	18 × 12	49.85	1,250	32	62.3	5	7153	120040
<b>80</b>	8.5 × 11	28.76	2,000	32	57.52	8	7153	120023
	17 × 11	57.52	1,000	32	58	4	7153	120037
	18 × 12	66.46	1,000	32	66	4	7153	133200
	19 × 13	76.00	750	35	57	3	7153	133241
<b>100</b>	8.5 × 11	36.00	1,500	32	54	6	7153	120024
	17 × 11	70.00	750	32	54	3	7153	133202
	18 × 12	83.10	750	32	62.4	3	7153	133201
	19 × 13	95.00	750	28	71.25	3	7153	133242

## Hammermill® Premium Laser Print

- Features**
- 99.99% Jam-Free® guarantee\*
  - 98 brightness
  - 3 basis weights (24/60, 28/70, 32/80 lb.)
  - Ultra-smooth surface
  - Acid-free for added archival quality that extends the life of the document
  - Made in USA
- Benefits**
- Excellent for high-resolution laser prints
  - A versatile sheet suited for electronic printing, laser printing and color copies
- End Uses**
- Perfect for color intensive projects: reports, color presentations, proposals, brochures, posters.
- Color**
- White



The mark of  
responsible forestry

**99.99%**  
**JAM-FREE®**

**Acid  
Free**

\* We guarantee that our paper will not have more than one jam in 10,000 sheets on your high-speed digital equipment or we will replace your paper or refund your purchase price. Our liability not to exceed the purchase price of the paper.

## WHITE

FINISH	BASIS WT.	GSM	CALIPER	SMOOTHNESS	BRIGHTNESS	OPACITY	CERT	PC FIBER
SMOOTH	24/60	90	4.1	50	98	92	FSC	0%
	28/70	105	4.7	50	98	94	FSC	0%
	32/80	120	5.2	50	98	96	FSC	0%

Based on 17" x 22" sheet size

BASIS WT.	SIZE	WEIGHT/ M SHEETS	SHEETS/ CARTON	CARTON/ PALLET	WEIGHT/ CARTON	RMS/ CTN	GRADE CODE	STOCK CODE
<b>24/60</b>	8.5 × 11	12.00	2,500	64	30	5	7078	104640
	8.5 × 11	12.00	5,000	32	60	10	7078	104604
	8.5 × 11 <sup>3-Hole Punched</sup>	12.00	5,000	32	60	10	7078	107681
	8.5 × 14	15.26	5,000	30	76.3	10	7078	104612
	11 × 17	24.00	2,500	32	60	5	7078	104620
<b>28/70</b>	8.5 × 11	14.00	4,000	32	56	8	7078	125534
	11 × 17	28.00	2,000	32	56	4	7078	125526
<b>32/80</b>	8.5 × 11	16.00	4,000	32	64	8	7078	104646
	11 × 17	32.00	2,000	32	64	4	7078	104653