

# Small Box Machine Solutions

## KF806HMx2 SBS - Dual Tray Former

### Features:

- Up to 40 cases per minute/hopper
- Standard case sizes:  
Min: L 6" x W 4" x H 3"  
Max: L 12" x W 8.5" x H 6"

## KF806HM - Single Tray Former

### Small Frame Features:

- Up to 40 cases/min
- Standard case sizes:  
Min: L 6" x W 4" x H 3"  
Max: L 12" x W 8.5" x H 6"

### Medium Frame Features:

- Up to 40 cases/min
- Standard case sizes:  
Min: L 10" x W 6" x H 3"  
Max: L 19" x W 13" x H 7.5"

### Large Frame Features:

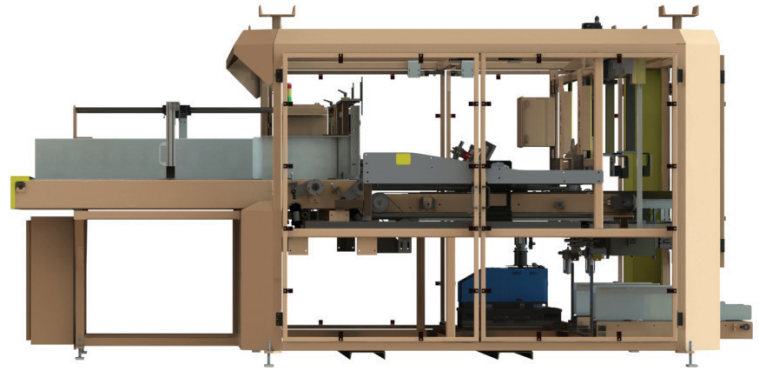
- Up to 35 cases/min
- Standard case sizes:  
Min: L 13" x W 10" x H 3"  
Max: L 21" x W 15" x H 11"

### Standard Features:

- Training and setup
- Melton electric hot melt adhesive system
- Dual Hoppers: able to run same size box in both hoppers, or different sized boxes
- Full safety shields with safety switches
- 80PSI air pressure with 1/2" diameter air line
- 240 volt / 3 phase / 60 hertz. (480v available)
- Legend plate circuit identification.
- Touch screen controls
- Powder coating & zinc plating on all wear surfaces
- Servo KD transfer
- Servo mandrell plunge
- Powered hopper with 36" capacity
- Hopper crank adjust with digital display
- Quick release mandrel and anvil change-over
- Allen Bradley PLC

### Available Options:

- Additional sets of mandrel/anvil
- Alternative melt units manufacturer
- Inner flap roll-over
- Air compressor on board
- Case label applicator in former
- Stainless steel construction w/Nema 4 elect panel
- Casters with locking pads
- Spare parts kit
- 480 volt main power
- Extended feed section
- Glue fulfillment system
- Remote WIFI support



### Machine Dimensions

	Dual	Single
Length	90"	90" to 110"
Width	88"	62" to 83"
Height	80"	80" to 126"



## DID YOU KNOW?

International Paper has a team of professionals dedicated to bringing packaging innovations to the marketplace.

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