

More speed. Better handling.

With its supercharged 94 brightness and 145 whiteness, Carolina® is one eye-catching classic. Its smooth printing surface provides exceptional print gloss, print fidelity, and image reproduction. And it easily accommodates post-press enhancements, including fine folds, clean die cuts, smooth embossing, and perfect foil stamping. Carolina is famous for runnability too.

But for us, performance on the press isn't good enough. Our customers demand performance all along the way, from guaranteed availability of our most popular SKUs to quick turnaround on special-make orders. You can look to Carolina for a comprehensive selection of C1S and C2S papers and a choice of shades and brightness levels to fit every project.

Carolina service is a fine-tuned machine, ready to get you where you're going—fast and in style. Call on us any time.

INTERNATIONAL  PAPER

www.IPpaper.com

Carolina® – Made in the USA.
Printed on Carolina C2S, 10 pt.

© 2006 International Paper Company. All rights reserved. Printed in USA.
Carolina and Envirocote are registered trademarks of International Paper Company. 06065GLC

Carolina. **Service that keeps you moving.**

INTERNATIONAL  PAPER

Carolina®

Great Lakes/Central

THERE'S NOTHING "STOCK" ABOUT OUR STOCKING PROGRAM.

Over the years we've paid close attention to what you need, and we've customized our program to deliver.

CAROLINA PROMISE

- The top 20 items in your region are guaranteed to always be in stock.
- Minimum order size: 1 pallet or skid.
- Maximum order size: 1 truckload.

Distribution Centers

Our stocking locations carry other IP brands, so you can combine orders to save on shipping. Carolina is well-stocked in:

- Hammond, IN

Quick Turnaround (QTA) Program at Sturgis, Michigan

Carolina provides quick turnaround of custom sheet sizes typically in 2-5 days. Call for best date.

- Minimum order size: 1,000 lbs.
- Maximum order size: one truckload.
- Backed with extensive roll stock inventory at Sturgis.
- TL and LTL shipments available.

Make-Order Program

Customer-specific make-orders of Carolina are routinely manufactured at four mills, so you can expect fast turnaround:

- Riegelwood, NC
- Franklin, VA
- Augusta, GA
- Texarkana, TX



CONVERTING CAPABILITIES

An experienced work force and flexible scheduling of our folio sheeters at our Sturgis converting facility enable us to maintain a super-responsive converting program.

We have some of the most precise converting standards in the industry:

- Roll width: 0 to + 1/16"
- Sheet size: 0 to + 1/16"
- Sheet square: - 1/32" to + 1/32"
- Edge quality inspection: Maximum of 4 mm @ 42x

Special sheeters allow us to convert coated board ranging from 7 to 28 pt. Sheets are electronically counted, and all skids are subjected to as many as nine quality inspections.

Sheets

- Skids
- Minimum sheet size: 14" x 20"
 - Maximum sheet size: 65" x 76"

Cartons

- Minimum sheet size: 19" x 25"
- Maximum sheet size: 28" x 40"

Rolls

- Finished roll width: 6" to 78"
- Finished roll diameter: 40" to 60"
- Caliper range: 7 to 28 pt.
- Core sizes: 3", 6", and 12"
- Maximum splices/roll: 2

Product packaging

Skids

- Moisture barrier—all sides and bottom
- Frame lid tops
- Plastic banding
- Barcode labels; 2 labels/skid
- Stretch-wrapped available

Cartons

- Corrugated—200 test
- Wrap—stretch-wrapped on a pallet
- Label—ideal for tracking purposes

Rolls

- Presentation—"poker chip" palletized
- Moisture barrier—stretch-wrapped
- Labeling—individual roll label and gang label provided
- Splices—marked
- Core plugs—with or without, by request

For any special converting or packaging needs not listed here, please consult with your IP sales or customer service representative.

CAROLINA OPTIONS

Carolina has just the right size and caliper to power your next project.

Product	Caliper	Brightness	Gloss
C1S Cover	7-12	94	60
C1S Ultra Light	10-12	88 & 94	55 & 60
Envirocote® C1S Cover*	8-12	94	60
C1S Blanks Med. Dens.	14-24	88	55
C1S Blanks Low Dens.	14-28	88	55
C2S Cover	7-24	94	60
C2S Web Cover (20 x 26 Basis)	70 lb., 75 lb., 84 lb., 87 lb.	94	60

*Make only. Please contact mill for manufacturing information.

FDA Approval

Carolina products, with the exception of Envirocote, meet requirements for dry food contact. Carolina 88 brightness products meet requirements for dry as well as wet and oily food contact.

USPS Compliance

All 7 and 9 point Carolina C1S and C2S products are U.S. Postal Service-compliant.

Versatility

Suitable for book covers, brochures, greeting cards, telephone directory covers, postcards, point-of-purchase displays, pocket folders, posters, packaging uses, hang tags, advertisements, trading cards, game cards, menus, annual report covers, calendars, magazine covers, catalog covers, direct mail, tags, tickets, and labels.

Fast, reliable technical assistance

For printing and converting issues, please contact your IP customer service professional. We're here to keep you rolling.