



**The thrill of Springhill®:
Press performance. Print performance. Envi-
ronmental performance.**

When you specify Springhill Papers, you can:

- Get a full spectrum of choices, with a wide selection of colors — and colors matching across all grade lines.
- Enjoy a recycled content option with consistent, well-formed sheets containing recycled post-consumer fiber and requiring no sacrifices in print quality or runnability.
- Get an Electronic Imaging Guarantee on the entire text offering.

Springhill® Opaque Colors

Springhill® Opaque Colors at a Glance

Springhill Digital Opaque Colors

Finish	Basis Wt.	Cal.	Smoothness	Brightness	Opacity	Stock	Cert.
Smooth	24/60	4.6	150	—	—	C	SFI
	28/70	5.2	150	—	—	C	SFI

Springhill Opaque Colors

Finish	Basis Wt.	Cal.	Smoothness	Brightness	Opacity	Stock	Cert.
Smooth	20/50	4.1	150	—	—	C R*	SFI
	24/60	4.6	150	—	—	C R*	SFI
	28/70	5.2	150	—	—	C	SFI

*Selected Colors

Springhill Digital Opaque Cover

Finish	Basis Wt.	Cal.	Smoothness	Brightness	Opacity	Stock	Cert.
Vellum Colors	65	9.9	250	—	—	C	SFI

Springhill Opaque Cover

Finish	Basis Wt.	Cal.	Smoothness	Brightness	Opacity	Stock	Cert.
Vellum Colors	65	9.9	250	—	—	C	SFI

C=Cartons, R=Rolls



Guaranteed to run on small offset presses, copiers, laser printers, ink-jet printers and fax machines that use plain paper.

Stock Code	Size	Grain	Basis Wt	Wt/M Shts	Shts/Ctn	Ctn/Pal	Wt/Pal	Grade Code
Blue								
024034	8½ x 11	L	60	11.80	5,000	32	1,890	0632
024030	8½ x 14	L	60	15.02	5,000	24	1,804	0632
024044	11 x 17	L	60	23.63	2,500	32	1,890	0632
024156	11 x 17	L	70	27.55	2,000	32	1,764	0632
Canary								
024035	8½ x 11	L	60	11.80	5,000	32	1,890	0632
024031	8½ x 14	L	60	15.02	5,000	24	1,804	0632
024045	11 x 17	L	60	23.63	2,500	32	1,890	0632
024159	8½ x 11	L	70	13.76	4,000	32	1,738	0632
024164	11 x 17	L	70	27.55	2,000	32	1,764	0632
Cream								
024036	8½ x 11	L	60	11.80	5,000	32	1,890	0632
024032	8½ x 14	L	60	15.02	5,000	24	1,804	0632
024046	11 x 17	L	60	23.63	2,500	32	1,890	0632
024070	8½ x 11	L	70	13.76	4,000	32	1,738	0632
024068	11 x 17	L	70	27.55	2,000	32	1,764	0632
Goldenrod								
024037	8½ x 11	L	60	11.80	5,000	32	1,890	0632
024047	11 x 17	L	60	23.63	2,500	32	1,890	0632
Gray								
024038	8½ x 11	L	60	11.80	5,000	32	1,890	0632
024069	8½ x 14	L	60	15.02	5,000	24	1,804	0632
024048	11 x 17	L	60	23.63	2,500	32	1,890	0632
024166	11 x 17	L	70	27.55	2,000	32	1,764	0632
Green								
024041	8½ x 11	L	60	11.80	5,000	32	1,890	0632
024225	8½ x 14	L	60	15.02	5,000	24	1,804	0632
024062	11 x 17	L	60	23.63	2,500	32	1,890	0632
024185	11 x 17	L	70	27.55	2,000	32	1,764	0632

For folio sizes see pages 41-42

continued

Springhill® Digital Opaque Colors **Cartons**

Stock Code	Size	Grain	Basis Wt	Wt/M Shts	Shts/Ctn	Ctn/Pal	Wt/Pal	Grade Code
Ivory								
024039	8½ x 11	L	60	11.80	5,000	32	1,890	0632
024033	8½ x 14	L	60	15.02	5,000	24	1,804	0632
024049	11 x 17	L	60	23.63	2,500	32	1,890	0632
024157	8½ x 11	L	70	13.76	4,000	32	1,738	0632
024158	11 x 17	L	70	27.55	2,000	32	1,764	0632
Orchid								
024040	8½ x 11	L	60	11.80	5,000	32	1,890	0632
024061	11 x 17	L	60	23.63	2,500	32	1,890	0632
Pink								
024042	8½ x 11	L	60	11.80	5,000	32	1,890	0632
024063	11 x 17	L	60	23.63	2,500	32	1,890	0632
Tan								
024043	8½ x 11	L	60	11.80	5,000	32	1,890	0632
024064	11 x 17	L	60	23.63	2,500	32	1,890	0632



Guaranteed to run on small and large offset presses, copiers, laser printers, ink-jet printers and fax machines that use plain paper.

Stock Code	Size	Grain	Basis Wt	Wt/M Shts	Shts/Ctn	Ctn/Pal	Wt/Pal	Grade Code
Blue								
050400	17½ x 22½	L	50	41	3,600	14	2,066	0611
050408	23 x 35	L	50	85	1,800	14	2,142	0611
050424	25 x 38	L	50	100	1,600	16	2,560	0611
050440	17½ x 22½	L	60	50	3,200	14	2,240	0611
050446	23 x 35	L	60	102	1,500	14	2,142	0611
050458	25 x 38	L	60	120	1,200	18	2,592	0611
050476	23 x 35	L	70	119	1,200	16	2,285	0611
Canary								
050403	17½ x 22½	L	50	41	3,600	14	2,066	0611
050411	23 x 35	L	50	85	1,800	14	2,142	0611
050427	25 x 38	L	50	100	1,600	16	2,560	0611
050443	17½ x 22½	L	60	50	3,200	14	2,240	0611
050449	23 x 35	L	60	102	1,500	14	2,142	0611
050461	25 x 38	L	60	120	1,200	18	2,592	0611
050479	23 x 35	L	70	119	1,200	16	2,285	0611
Cream								
050549	17½ x 22½	L	50	41	3,600	14	2,066	0611
050550	23 x 35	L	50	85	1,800	14	2,142	0611
050551	25 x 38	L	50	100	1,600	16	2,560	0611
050553	17½ x 22½	L	60	50	3,200	14	2,240	0611
050554	23 x 35	L	60	102	1,500	14	2,142	0611
050555	25 x 38	L	60	120	1,200	18	2,592	0611
050557	17½ x 22½	L	70	58	2,400	16	2,227	0611
050558	23 x 35	L	70	119	1,200	16	2,285	0611
Goldenrod								
050407	17½ x 22½	L	50	41	3,600	14	2,066	0611
050415	23 x 35	L	50	85	1,800	14	2,142	0611
050523	17½ x 22½	L	60	50	3,200	14	2,240	0611
050525	23 x 35	L	60	102	1,500	14	2,142	0611
050526	25 x 38	L	60	120	1,200	18	2,592	0611
Gray								
050539	23 x 35	L	50	85	1,800	14	2,142	0611
050540	25 x 38	L	50	100	1,600	16	2,560	0611
050542	17½ x 22½	L	60	50	3,200	14	2,240	0611
050543	23 x 35	L	60	102	1,500	14	2,142	0611
050544	25 x 38	L	60	120	1,200	18	2,592	0611
050546	23 x 35	L	70	119	1,200	16	2,285	0611
050569	25 x 38	L	70	140	1,000	18	2,520	0611

For cut-sizes see pages 39-40

Springhill® Opaque Colors  **Cartons**

Stock Code	Size	Grain	Basis Wt	Wt/M Shts	Shts/Ctn	Ctn/Pal	Wt/Pal	Grade Code
Green								
050401	17½ x 22½	L	50	41	3,600	14	2,066	0611
050409	23 x 35	L	50	85	1,800	14	2,142	0611
050425	25 x 38	L	50	100	1,600	16	2,560	0611
050441	17½ x 22½	L	60	50	3,200	14	2,240	0611
050447	23 x 35	L	60	102	1,500	14	2,142	0611
050459	25 x 38	L	60	120	1,200	18	2,592	0611
050477	23 x 35	L	70	119	1,200	16	2,285	0611
Ivory								
050405	17½ x 22½	L	50	41	3,600	14	2,066	0611
050413	23 x 35	L	50	85	1,800	14	2,142	0611
050429	25 x 38	L	50	100	1,600	16	2,560	0611
050444	17½ x 22½	L	60	50	3,200	14	2,240	0611
050450	23 x 35	L	60	102	1,500	14	2,142	0611
050462	25 x 38	L	60	120	1,200	18	2,592	0611
050474	17½ x 22½	L	70	58	2,400	16	2,227	0611
050480	23 x 35	L	70	119	1,200	16	2,285	0611
050486	25 x 38	L	70	140	1,000	18	2,520	0611
Orchid								
024065	23 x 35	L	60	102	1,500	14	2,142	0611
Pink								
050402	17½ x 22½	L	50	41	3,600	14	2,066	0611
050410	23 x 35	L	50	85	1,800	14	2,142	0611
050426	25 x 38	L	50	100	1,600	16	2,560	0611
050442	17½ x 22½	L	60	50	3,200	14	2,240	0611
050448	23 x 35	L	60	102	1,500	14	2,142	0611
050460	25 x 38	L	60	120	1,200	18	2,592	0611
Tan								
050414	23 x 35	L	50	85	1,800	14	2,142	0611
050451	23 x 35	L	60	102	1,500	14	2,142	0611
050463	25 x 38	L	60	120	1,200	18	2,592	0611

Springhill® Opaque Colors  **Rolls**

Stock Code	Width	Dia	Basis Wt	Avg Lin Ft/Roll	Avg Wt/Roll	Grade Code
Blue						
050081	17	40	50	26,500	610	0332
024015	17.5	40	50	26,500	630	0332
024602	35	40	50	26,500	1250	0332
024028	11	40	60	24,100	395	0332
050076	17	40	60	24,100	615	0332
024024	17½	40	60	24,100	630	0332
Canary						
050082	17	40	50	26,500	610	0332
024016	17.5	40	50	26,500	630	0332
024603	35	40	50	26,500	1250	0332
024027	11	40	60	24,100	395	0332
050077	17	40	60	24,100	615	0332
024021	17½	40	60	24,100	630	0332
024617	18	40	60	24,100	650	0332
Cream						
024600	17	40	50	26,500	610	0332
024604	35	40	50	26,500	1250	0332
024026	11	40	60	24,100	395	0332
024601	17	40	60	24,100	615	0332
024022	17½	40	60	24,100	630	0332
024610	18	40	60	24,100	650	0332
Goldenrod						
050085	17	40	50	26,500	609	0332
024025	11	40	60	24,100	395	0332
024023	17½	40	60	24,100	615	0332
Gray						
050080	17	40	60	24,100	615	0332
Green						
050083	17	40	50	26,500	610	0332
024612	11	40	60	24,100	395	0332
Ivory						
050071	17	40	50	26,500	610	0332
024029	11	40	60	24,100	395	0332
050078	17	40	60	24,100	615	0332
050057	17½	40	60	24,100	632	0332
024616	18	40	60	24,100	650	0332
Pink						
024611	11	40	60	24,100	395	0332

All stock rolls are individually wrapped.

Not all Springhill Opaque Rolls are stocked at all RDCs, please contact your International Paper Account Representative for additional details.

Springhill® Digital Opaque Cover **Cartons**

Guaranteed to run on small offset presses, copiers, laser printers, ink-jet printers and fax machines that accept higher basis weight papers.

Stock Code	Size	Grain	Basis Wt	Wt/M Shts	Shts/Ctn	Ctn/Pal	Wt/Pal	Grade Code
Blue								
014052	8½ x 11	L	65	23.36	2,500	32	1,870	0636
Canary								
014051	8½ x 11	L	65	23.36	2,500	32	1,870	0636
Cream								
014054	8½ x 11	L	65	23.36	2,500	32	1,870	0636
Green								
014050	8½ x 11	L	65	23.36	2,500	32	1,870	0636
Ivory								
014053	8½ x 11	L	65	23.36	2,500	32	1,870	0636
014072	11 x 17	L	65	46.75	1,000	48	2,244	0636

Springhill Opaque Cover **Cartons**

Stock Code	Size	Grain	Basis Wt	Wt/M Shts	Shts/Ctn	Ctn/Pal	Wt/Pal	Grade Code
Blue								
014058	23 x 35	L	65	201	750	12	1,809	0636
Canary								
014057	23 x 35	L	65	201	750	12	1,809	0636
Cream								
014060	23 x 35	L	65	201	750	12	1,809	0636
Green								
014056	23 x 35	L	65	201	750	12	1,809	0636
Ivory								
014059	23 x 35	L	65	201	750	12	1,809	0636

Springhill® Digital Opaque Colors

- Features**
- 2 basis weights (24/60, 28/70)
 - 10% post-consumer fiber
 - Smooth, level finish
 - 10 popular colors, matching 10 of our Vellum Bristol Cover colors and five colors of Index, making an economical choice for text and cover combinations
 - Guaranteed to run on small offset presses, copiers, laser printers, ink-jet printers and fax machines that use plain paper

- Benefits**
- Excellent for color-coding
 - Capable of perfecting
 - Flexible/versatile
 - Acid Free

End Uses Text pages of brochures, price lists, newsletters, direct mail, inserts, coupons

Colors Blue, Canary, Cream, Goldenrod, Gray, Green, Ivory, Orchid, Pink, Tan

Position Opaque Offset Colors

Target Values

Finish	Basis Wt.	Caliper	Smoothness	Brightness	Opacity	Stock
Smooth	24/60	4.6	150	—	—	C
	28/70	5.2	150	—	—	C

C= Cartons

Competitors

Manufacturer	Grade
Blue Ridge	Skyland Opaque Colors
Domtar	Domtar Colors™
Flambeau River Papers	Pastels
Wausau	Exact® Opaque Colors

Springhill® Opaque Colors

- Features**
- 3 basis weights (20/50, 24/60, 28/70)
 - 10% post-consumer fiber
 - Smooth, level finish
 - 10 popular colors, matching 10 of our Vellum Bristol Cover colors and five colors of Index, making an economical choice for text and cover combinations
 - Skid items available on making basis
 - Guaranteed to run on small and large offset presses, copiers, laser printers, ink-jet printers and fax machines that use plain paper

- Benefits**
- Excellent for color-coding
 - Capable of perfecting
 - Flexible/versatile
 - Acid Free

End Uses Text pages of brochures, price lists, newsletters, direct mail, inserts, coupons

Colors Blue, Canary, Cream, Goldenrod, Gray, Green, Ivory, Orchid, Pink, Tan

Position Opaque Offset Colors

Target Values

Finish	Basis Wt.	Caliper	Smoothness	Brightness	Opacity	Stock
Smooth	20/50	4.1	150	—	—	C R*
	24/60	4.6	150	—	—	C R*
	28/70	5.2	150	—	—	C

C=Cartons R=Rolls *Selected Colors

Competitors

Manufacturer	Grade
Blue Ridge	Skyland Opaque Colors
Domtar	Domtar Colors™
Flambeau River Papers	Pastels
Wausau	Exact® Opaque Colors

Springhill® Digital Opaque Cover

- Features**
- Sturdy cover basis weight (65 lb)
 - 10% post-consumer fiber
 - Vellum finish
 - 5 popular colors match Springhill Opaque Colors
 - Guaranteed to run on small offset presses, copiers, laser printers, ink-jet printers and fax machines that accept higher basis weight papers

- Benefits**
- Excellent for color-coding
 - Good for die-cutting, scoring and folding
 - Acid Free

End Uses Brochure covers, menus, tent cards, reply cards, report covers

Colors Blue, Canary, Cream, Green, Ivory

Position Opaque Offset Cover Colors

Target Values

Finish	Basis Wt.	Caliper	Smoothness	Brightness	Opacity	Stock
Vellum	65	9.9	250	—	—	C

C= Cartons

Competitors

Manufacturer	Grade
Domtar	Domtar Colors™
Flambeau River Papers	Pastels
Wausau	Exact® Opaque Colors

Springhill® Opaque Cover

- Features**
- Sturdy cover basis weight (65 lb)
 - 10% post-consumer fiber
 - Vellum finish
 - 5 popular colors match Springhill Opaque Colors

- Benefits**
- Excellent for color-coding
 - Good for die-cutting, scoring and folding
 - Acid Free

End Uses Brochure covers, menus, tent cards, reply cards, report covers

Colors Blue, Canary, Cream, Green, Ivory

Position Opaque Offset Cover Colors

Target Values

Finish	Basis Wt.	Caliper	Smoothness	Brightness	Opacity	Stock
Vellum	65	9.9	250	—	—	C

C=Cartons

Competitors

Manufacturer	Grade
Domtar	Domtar Colors™
Flambeau River Paper	Pastels
Wausau	Exact® Opaque Colors