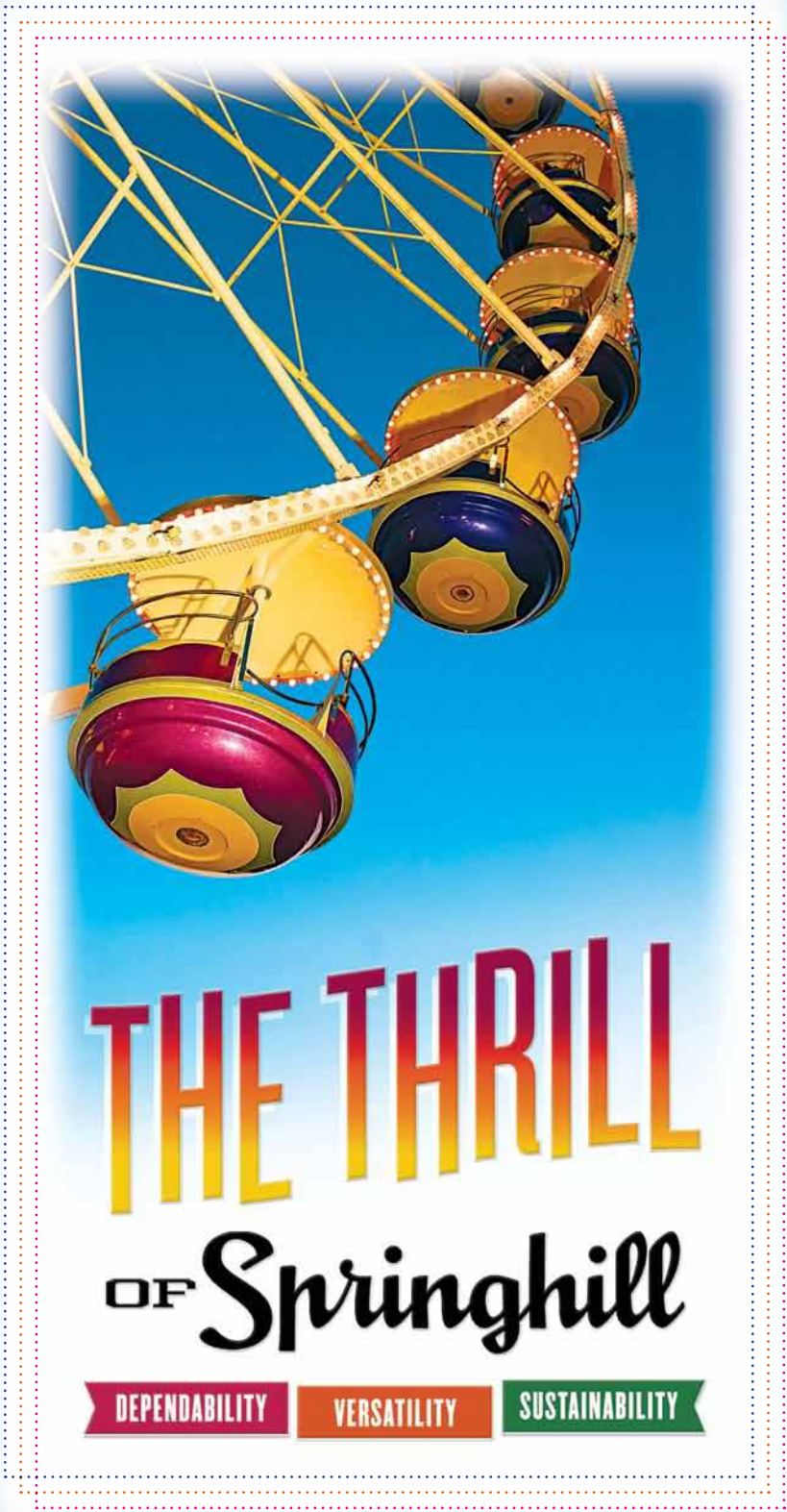




INTERNATIONAL  PAPER

Springhill®



**Springhill®** Opaque Text (smooth)  
 Opaque Cover (vellum)  
 Vellum Bristol Cover  
 Index  
 Tag

OPAQUE TEXT (SMOOTH)	OPAQUE COVER (VELLUM)	VELLUM BRISTOL COVER	INDEX	TAG	STOCK COLORS
		67, 80	90, 110	100, 125, 150, 175, 200	White Vellum Bristol Cover, 80 lb.
50, 60, 70	65	67			Cream Opaque Cover, 65 lb.
50, 60, 70	65	67	90, 110, 140		Ivory Index, 90 lb.
			90, 110		Buff Index, 110 lb.
50, 60, 70	65	67	90, 110, 140		Canary Index, 140 lb.
50, 60		67			Goldenrod Opaque Text, 50 lb.
50, 60		67			Tan Opaque Text, 60 lb.
		67			Peach Vellum Bristol Cover, 67 lb.
50, 60		67			Pink Vellum Bristol Cover, 67 lb.
			90, 110		Salmon Index, 90 lb.
			90, 110		Cherry Index, 110 lb.
60		67			Orchid Vellum Bristol Cover, 67 lb.
50, 60, 70	65	67	90, 110, 140		Blue Opaque Cover, 65 lb.
50, 60, 70	65	67	90, 110, 140		Green Opaque Text, 70 lb.
50, 60, 70		67	90, 110, 140		Gray Index, 110 lb.
				100, 125, 150, 175, 200	Manila Tag, 150 lb.



Choose your favorite color  
and get ready to run. You can count on Springhill  
for a smooth performance every go 'round.

Printed 4-color process plus spot pink on  
Springhill Opaque Cover, Canary, 65#

## Springhill®

Opaque Text (smooth)  
Opaque Cover (vellum)  
Vellum Bristol Cover  
Index  
Tag

OPAQUE TEXT (SMOOTH)	OPAQUE COVER (VELLUM)	VELLUM BRISTOL COVER	INDEX	TAG	STOCK COLORS
		67, 80	90, 110	100, 125, 150, 175, 200	White Vellum Bristol Cover, 80 lb.
50, 60, 70	65	67			Cream Opaque Cover, 65 lb.
50, 60, 70	65	67	90, 110, 140		Ivory Index, 90 lb.
			90, 110		Buff Index, 110 lb.
50, 60, 70	65	67	90, 110, 140		Canary Index, 140 lb.
50, 60		67			Goldenrod Opaque Text, 50 lb.
50, 60		67			Tan Opaque Text, 60 lb.
		67			Peach Vellum Bristol Cover, 67 lb.
50, 60		67			Pink Vellum Bristol Cover, 67 lb.
			90, 110		Salmon Index, 90 lb.
			90, 110		Cherry Index, 110 lb.
60		67			Orchid Vellum Bristol Cover, 67 lb.
50, 60, 70	65	67	90, 110, 140		Blue Opaque Cover, 65 lb.
50, 60, 70	65	67	90, 110, 140		Green Opaque Text, 70 lb.
50, 60, 70		67	90, 110, 140		Gray Index, 110 lb.
				100, 125, 150, 175, 200	Manila Tag, 150 lb.



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and get ready to run. You can count on Springhill  
for a smooth performance every go 'round.

Printed 4-color process plus spot pink on  
Springhill Opaque Cover, Canary, 65#

## Springhill®

Opaque Text (smooth)  
Opaque Cover (vellum)  
Vellum Bristol Cover  
Index  
Tag

OPAQUE TEXT (SMOOTH)	OPAQUE COVER (VELLUM)	VELLUM BRISTOL COVER	INDEX	TAG	STOCK COLORS
		67, 80	90, 110	100, 125, 150, 175, 200	White Vellum Bristol Cover, 80 lb.
50, 60, 70	65	67			Cream Opaque Cover, 65 lb.
50, 60, 70	65	67	90, 110, 140		Ivory Index, 90 lb.
			90, 110		Buff Index, 110 lb.
50, 60, 70	65	67	90, 110, 140		Canary Index, 140 lb.
50, 60		67			Goldenrod Opaque Text, 50 lb.
50, 60		67			Tan Opaque Text, 60 lb.
		67			Peach Vellum Bristol Cover, 67 lb.
50, 60		67			Pink Vellum Bristol Cover, 67 lb.
			90, 110		Salmon Index, 90 lb.
			90, 110		Cherry Index, 110 lb.
60		67			Orchid Vellum Bristol Cover, 67 lb.
50, 60, 70	65	67	90, 110, 140		Blue Opaque Cover, 65 lb.
50, 60, 70	65	67	90, 110, 140		Green Opaque Text, 70 lb.
50, 60, 70		67	90, 110, 140		Gray Index, 110 lb.
				100, 125, 150, 175, 200	Manila Tag, 150 lb.



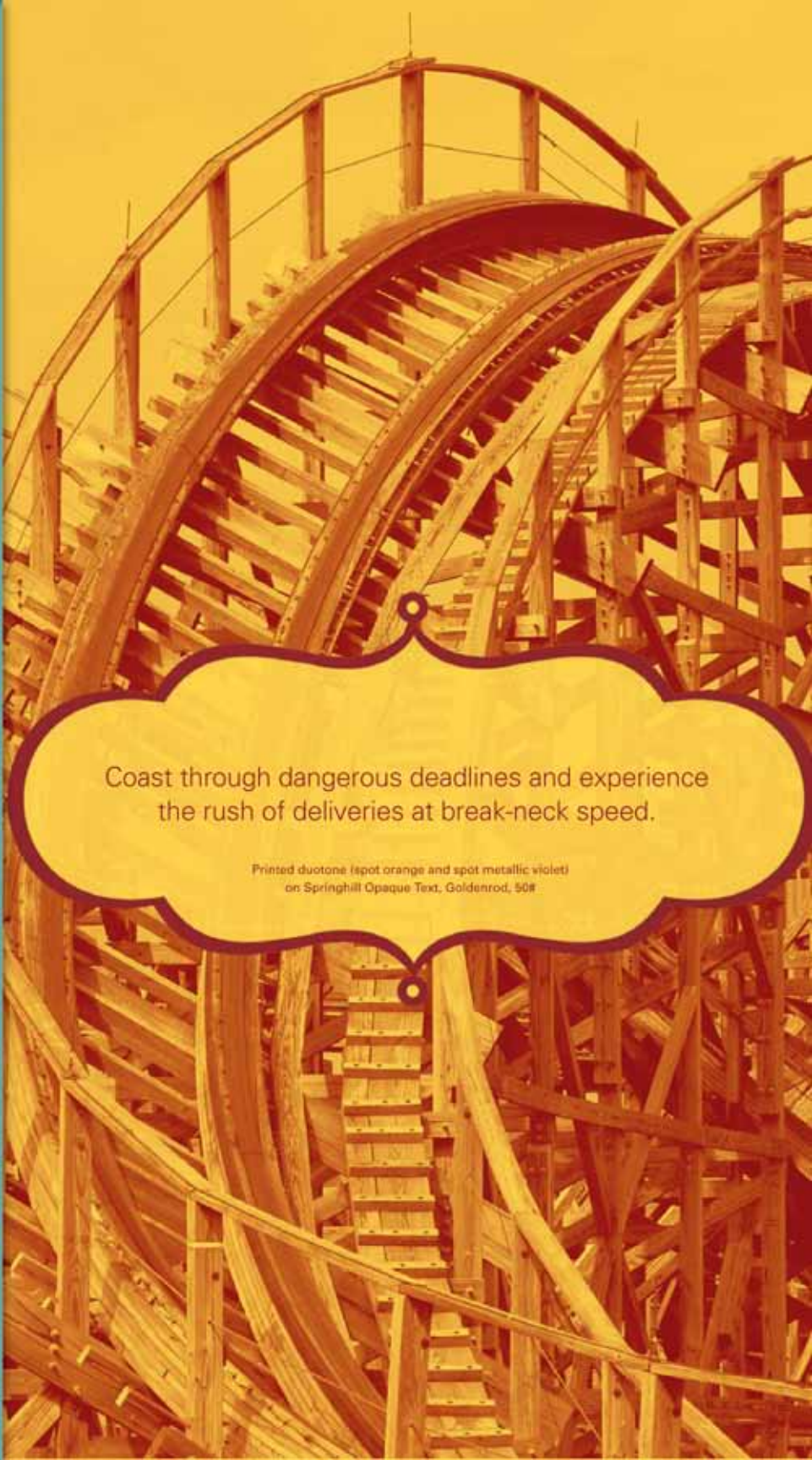
Sit back and enjoy a smooth ride  
when you run with trusty Springhill Opaque.

Printed 4-color process plus spot pink on  
Springhill Opaque Text, Gray, 70#

## Springhill®

Opaque Text (smooth)  
Opaque Cover (vellum)  
Vellum Bristol Cover  
Index  
Tag

OPAQUE TEXT (SMOOTH)	OPAQUE COVER (VELLUM)	VELLUM BRISTOL COVER	INDEX	TAG	STOCK COLORS
		67, 80	90, 110	100, 125, 150, 175, 200	White Vellum Bristol Cover, 80 lb.
50, 60, 70	65	67			Cream Opaque Cover, 65 lb.
50, 60, 70	65	67	90, 110, 140		Ivory Index, 90 lb.
			90, 110		Buff Index, 110 lb.
50, 60, 70	65	67	90, 110, 140		Canary Index, 140 lb.
50, 60		67			Goldenrod Opaque Text, 50 lb.
50, 60		67			Tan Opaque Text, 60 lb.
		67			Peach Vellum Bristol Cover, 67 lb.
50, 60		67			Pink Vellum Bristol Cover, 67 lb.
			90, 110		Salmon Index, 90 lb.
			90, 110		Cherry Index, 110 lb.
60		67			Orchid Vellum Bristol Cover, 67 lb.
50, 60, 70	65	67	90, 110, 140		Blue Opaque Cover, 65 lb.
50, 60, 70	65	67	90, 110, 140		Green Opaque Text, 70 lb.
50, 60, 70		67	90, 110, 140		Gray Index, 110 lb.
				100, 125, 150, 175, 200	Manila Tag, 150 lb.



Coast through dangerous deadlines and experience  
the rush of deliveries at break-neck speed.

Printed duotone (spot orange and spot metallic violet)  
on Springhill Opaque Text, Goldenrod, 50#

# Springhill®

Opaque Text (smooth)  
Opaque Cover (vellum)  
Vellum Bristol Cover  
Index  
Tag

OPAQUE TEXT (SMOOTH)	OPAQUE COVER (VELLUM)	VELLUM BRISTOL COVER	INDEX	TAG	STOCK COLORS
		67, 80	90, 110	100, 125, 150, 175, 200	White Vellum Bristol Cover, 80 lb.
50, 60, 70	65	67			Cream Opaque Cover, 65 lb.
50, 60, 70	65	67	90, 110, 140		Ivory Index, 90 lb.
			90, 110		Buff Index, 110 lb.
50, 60, 70	65	67	90, 110, 140		Canary Index, 140 lb.
50, 60		67			Goldenrod Opaque Text, 50 lb.
50, 60		67			Tan Opaque Text, 60 lb.
		67			Peach Vellum Bristol Cover, 67 lb.
50, 60		67			Pink Vellum Bristol Cover, 67 lb.
			90, 110		Salmon Index, 90 lb.
			90, 110		Cherry Index, 110 lb.
60		67			Orchid Vellum Bristol Cover, 67 lb.
50, 60, 70	65	67	90, 110, 140		Blue Opaque Cover, 65 lb.
50, 60, 70	65	67	90, 110, 140		Green Opaque Text, 70 lb.
50, 60, 70		67	90, 110, 140		Gray Index, 110 lb.
				100, 125, 150, 175, 200	Manila Tag, 150 lb.



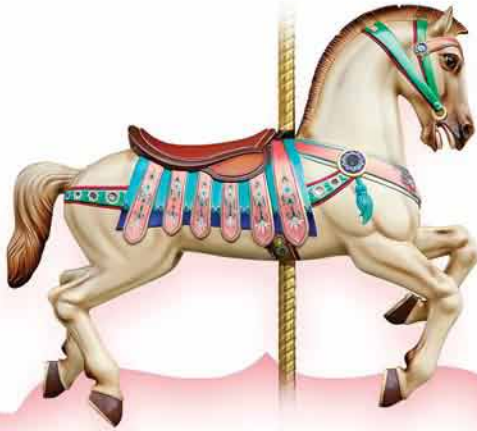
Turn your next print run  
into delectably dazzling eye-candy.

Printed 4-color process with clear gloss foil stamp  
on Springhill Vellum Bristol Cover, Pink, 67#

# Springhill®

Opaque Text (smooth)  
Opaque Cover (vellum)  
Vellum Bristol Cover  
Index  
Tag

OPAQUE TEXT (SMOOTH)	OPAQUE COVER (VELLUM)	VELLUM BRISTOL COVER	INDEX	TAG	STOCK COLORS
		67, 80	90, 110	100, 125, 150, 175, 200	White Vellum Bristol Cover, 80 lb.
50, 60, 70	65	67			Cream Opaque Cover, 65 lb.
50, 60, 70	65	67	90, 110, 140		Ivory Index, 90 lb.
			90, 110		Buff Index, 110 lb.
50, 60, 70	65	67	90, 110, 140		Canary Index, 140 lb.
50, 60		67			Goldenrod Opaque Text, 50 lb.
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		67			Peach Vellum Bristol Cover, 67 lb.
50, 60		67			Pink Vellum Bristol Cover, 67 lb.
			90, 110		Salmon Index, 90 lb.
			90, 110		Cherry Index, 110 lb.
60		67			Orchid Vellum Bristol Cover, 67 lb.
50, 60, 70	65	67	90, 110, 140		Blue Opaque Cover, 65 lb.
50, 60, 70	65	67	90, 110, 140		Green Opaque Text, 70 lb.
50, 60, 70		67	90, 110, 140		Gray Index, 110 lb.
				100, 125, 150, 175, 200	Manila Tag, 150 lb.



Round and round and round we go,  
supplied by sustainable forests  
and recycled fibers.



**SUSTAINABLE  
FORESTRY  
INITIATIVE**

When you buy International Paper products, you can be assured that you have a partner committed to environmental responsibility. As one of the world's largest papermakers, our entire business depends on the sustainability of the forest, and we are committed to protecting forests and other natural resources while producing the products our customers want and need. So our commitment is not just a line, and it's not just a line of products. It's a global perspective, a founding principle, and a vital operating philosophy. International Paper has a longstanding policy of using no wood from endangered forests. To learn more about International Paper, its products, and its commitment to economic, social, and environmental sustainability, visit [www.internationalpaper.com](http://www.internationalpaper.com). International Paper's SFI Chain of Custody number is BV-SFICOC-209908-B.

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